

Friday, August 16, 2013 11:41:30 AM

Ship today

Page i

Stop *NR2*

[illegible]

Work Order ID 105761

Friday, August 16, 2013 11:41:30 AM

105761

Page 2

Item ID: D2579

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: CROSSBOLT SPACER

Start Date: 8/16/2013 Start Qty: 10.00

10

Cust Item ID:

Required Date: 8/16/2013 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

125

0.00

125

Skid tubes

Memo

0.00

Skid tubes

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

130

0.00

130

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

N/A

Shp
B & K

ship

10X 11.13-08-16

MJ 13-08-16

ME
13-8-16

Picklist Print

Friday, August 16, 2013 11:41:30 AM

Page 1

Work Order ID: 105761
 Parent Item: D2579
 Parent Item Name: CROSSBOLT SPACER

Start Date: 8/16/2013 Required Date: 8/16/2013
 Start Qty: 10.00 Required Qty: 10.00

Comments: IPP E02.06.17Now turned on CobraNG
 IPP F 07.07.06 rev E dwg EC

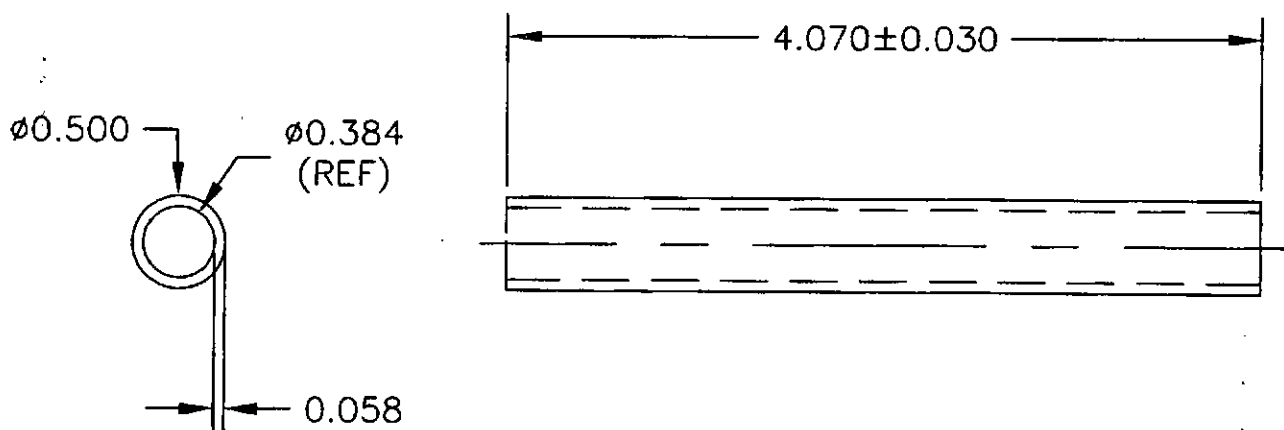
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058 6061-T6 RD Tube .500 x.058W		Purchased	No			100	f	147.9530	0.3583	3.7715789			

Location	Loc Qty	Loc Code
MAT014	147.953	
117084	46.494	
117890	0.2	
119160	3.828	
120935	16.607	
122051	30.424	
122312	8	
124768 ✓	42.4	

3.5 20 13.8-16

DART

DESIGN H	DRAWN BY RA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED
07.06.28**D2579 CROSS BOLT SPACER****D2579 CROSS BOLT SPACER**

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 1996 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

